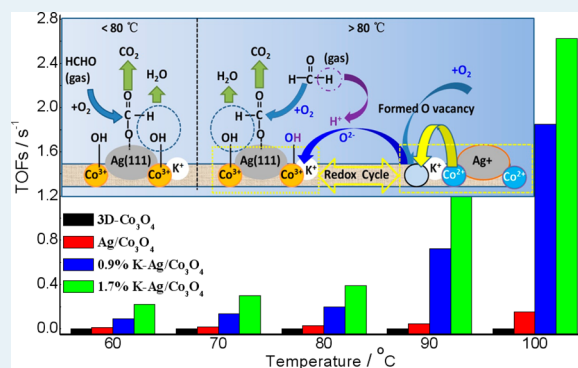


Positive Effects of K⁺ Ions on Three-Dimensional Mesoporous Ag/Co₃O₄ Catalyst for HCHO Oxidation

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ABSTRACT: Three-dimensional (3D) ordered mesoporous Ag/Co₃O₄ and K–Ag/Co₃O₄ catalysts were successfully prepared on the basis of 3D-Co₃O₄. All catalysts possess 3D mesoporous structures, which are not affected due to Ag and K addition. Ag nanoparticles, uniformly dispersed and supported on the polycrystalline wall of K–Ag/Co₃O₄, provide sufficient active sites for HCHO oxidation reaction. 1.7% K–Ag/Co₃O₄ has turnover frequencies (TOFs) of 0.22 s^{−1} at 60 °C and 2.62 s^{−1} at 100 °C, and its HCHO conversion at room temperature is 55% (HCHO 100 ppm and GHSV 30000 h^{−1}). The addition of K⁺ ions obviously promotes the catalytic performance for HCHO oxidation due to surface OH[−] species provided by K⁺ ions and more abundant Ag(111) active faces, Co³⁺ cations and surface lattice oxygen (O^{2−}) species generated by stronger interaction between Ag and Co and anion lattice defects. Ag(111) faces, Co³⁺ ions, and O^{2−} are active species. Combined with TOFs, at low temperature (<80 °C), the HCHO catalytic activity on K–Ag/Co₃O₄ catalyst largely depends on the surface OH[−] species at the perimeter of the Ag(111) facets; at relatively high temperature (>80 °C), the surface OH[−] species are consumed and replaced quickly, and their supplement relies on the migration of O^{2−} species from 3D-Co₃O₄ support. The pathway of reaction for HCHO oxidation on the K–Ag/Co₃O₄ follows the HCHO → CHOO[−] + OH[−] → CO₂ + H₂O route.

KEYWORDS: three-dimensional mesoporous, Co₃O₄, HCHO oxidation, silver, potassium ions



1. INTRODUCTION

Formaldehyde (HCHO) emitted from widely used building and decorative materials, oil paints, textiles, and hospitals, has photochemical activity in the atmosphere.¹ It is one of the most dominant air pollutants in an indoor environment.² Long-term exposure to indoor air containing even a few parts per million of HCHO may lead to serious and hazardous effects on human health. Thus, great efforts have been made to reduce the indoor emission of HCHO for satisfying stringent environmental regulations.^{3,4} Conversional absorbing materials have been used to eliminate HCHO emission, but the efficiency of removal has not been excellent because of the limited capacities.⁴ Catalytic oxidation is a better method to remove HCHO, but the key is the choice of catalytic materials. Currently, the catalytic materials used in catalytic oxidation of HCHO are mainly oxide-supported noble metal (Pt, Pd, Au and Ag) catalysts, such as Pt/MnO_x-CeO₂,³ Pt/TiO₂,^{4–7} Pt/MnO₂,⁸ Pt/Fe₂O₃,⁹ Pt/SiO₂,¹⁰ Pd/TiO₂,¹¹ Pd/Beta,¹² Pd-Mn/Al₂O₃,¹³ Au/CeO₂,^{14–16} Au/Fe₂O₃,¹⁷ Au/ZrO₂,¹⁸ Au/Co₃O₄-CeO₂,¹⁹ Au/CeO₂-Co₃O₄,²⁰ Ag/SBA-15,²¹ Ag/HMO,²² Ag/SiO₂,²³ Ag/CeO₂,²⁴ Ag/MnO_x-CeO₂,²⁵ etc. In addition, several metal oxide catalysts for the oxidation of HCHO, such as K_xMnO₂,²⁶ Co/Zr,²⁷ and mesoporous Co-Mn,²⁸ Cr₂O₃,²⁹ and 3D-Co₃O₄,³⁰ etc., have been reported. Compared with metal oxide catalysts, oxide-supported noble metal catalysts can

provide sufficient noble metal active sites for the oxidation of HCHO, and they have better HCHO catalytic activity at low temperature, probably attributed to the interaction of the metal with the support. However, these catalysts would not possess excellent catalytic activities of HCHO at much lower temperature if precious metal were not added.

In recent years, more attention has been paid to mesoporous metal oxides because of their special pore structure, large surface area, controllable pore diameter, and pore volume.^{30–35} Interaction of a noble metal and support in oxide-supported noble metal catalysts has been proven to have an extremely beneficial effect on catalytic activity.^{36–38} An et al.³⁹ prepared three-dimensional (3D) Pt/Co₃O₄ catalyst, which is better than other oxide-supported Pt catalysts on catalytic performance of CO oxidation, such as 3D Pt/NiO, Pt/MnO₂, Pt/CeO₂, and so on, because the interaction of Pt with Co is stronger and the interface of Pt and Co₃O₄ is the active surface phase. Ma et al.⁴⁰ reported 3D Au/Co₃O₄ had much higher catalytic activity for ethylene oxidation due to the insertion of Au into crystalline walls of Co₃O₄. The insertion probably leads to a stronger interaction of Au and Co and increases quantities of Co³⁺

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cations exposed on the (110) crystal planes and surface active oxygen species, which are favorable for the oxidation reaction. Liu et al.⁴¹ also reported 3D Au/Co₃O₄ has excellent oxidation performance for carbon monoxide, benzene, toluene, and *o*-xylene because of a higher surface area, more oxygen adspecies, and stronger interaction between Au and Co.

At present, the development of effective catalysts for complete oxidation of low concentrations of HCHO at lower temperatures, even room temperature is still a challenge to be solved. Although the catalysts loading Pt nanoparticles have better HCHO catalytic activity,^{4–7} the precursors of Pt nanoparticles are much more expensive than those of Ag nanoparticles. For instance, the price of Pt per gram for H₂PtCl₆·6H₂O is about 20 times more than that of Ag per gram for AgNO₃ on the Sigma-Aldrich website. Our previous literature has reported that 3D ordered mesoporous Co₃O₄ has more advantages (special mesoporous structure, larger surface area, and more active phase) to eliminate HCHO and can become a promising support because of complete HCHO conversion at 130 °C.³⁰ 3D-Co₃O₄ loading Ag nanoparticles for the catalytic performance of HCHO oxidation has not been reported. In addition, the literature has reported that alkali metal ions can promote the catalytic performance. For example, Nie et al.⁴² reported that the addition Na⁺ ions into Pt/TiO₂ can promote the catalytic activity of HCHO oxidation. Avgouropoulos et al.⁴³ prepared K-promoted Pt/Al₂O₃ catalyst, which enhanced the oxidation activity of ethanol at low temperature and is better than Na-promoted Pt/Al₂O₃. Hence, we would like to choose alkali metal K⁺ ions as an accessory ingredient to improve HCHO oxidation activity of Ag/Co₃O₄ catalyst and analyze the effect of K⁺ ions for Ag/Co₃O₄ catalyst.

In this work, 3D mesoporous Ag/Co₃O₄ catalyst was prepared by an excessive impregnation method on the basis of 3D-Co₃O₄. The K⁺ ions as accessory an ingredient were added to Ag/Co₃O₄ to prepare the K–Ag/Co₃O₄ catalyst. The interaction of the noble metal and support, oxygen species and lattice defects have been proven to have extremely favorable effects on catalytic performance.^{9–12} With the addition of K⁺ ions, we anticipate that K–Ag/Co₃O₄ promotes a stronger interaction of Ag and Co, more lattice defects, and abundant surface active oxygen species, which can enhance the catalytic activity of HCHO. The samples are characterized by XRD, BET, TEM, H₂-TPR, CO-TPD, XPS, Raman, and in situ DRIFTS, and their catalytic activity of HCHO was evaluated.

2. EXPERIMENTAL SECTION

2.1. Catalyst Preparation. Synthesis of KIT-6 mesoporous silica and preparation of mesoporous 3D-Co₃O₄ refer to the previous literature.³⁰

Preparation of mesoporous Ag/Co₃O₄ and K–Ag/Co₃O₄: 0.16 g of AgNO₃ was dissolved in 15 mL of ammonia–water (28 wt %) to form a silver–ammonia solution. Subsequently, 1.5 g of 3D-Co₃O₄ was added to the solution, and then 22.7 mL of H₂O₂ (30 wt %) was dropwise added with rapid stirring. The mixtures were stirred for 1 h, and centrifugal separation was used to remove the liquid phases. The samples were dried at 110 °C and calcined at 450 °C for 4 h. The Ag content was 8.2 wt % and detected by ICP-OES. The sample was marked as Ag/Co₃O₄. The preparation of different K–Ag/Co₃O₄ samples is similar to Ag/Co₃O₄. The difference was the silver–ammonia solution, which was added to K₂CO₃ (0.53 and 1.1 g). The Ag contents (6.1 and 6.4 wt %) and K contents (0.9 and 1.7 wt %)

were detected by ICP-OES, and the samples were marked as 0.9% K–Ag/Co₃O₄ and 1.7% K–Ag/Co₃O₄.

2.2. Catalyst Characterization. The structural parameter, pore size distribution and N₂ adsorption isotherms of the samples were tested at liquid nitrogen temperature using an Autocorb-IMP apparatus. The samples were pretreated at 300 °C for 4 h before testing. The N₂ adsorption–desorption isotherm used the Barrett–Joyner–Halenda (BJH) method. The SEM image was taken on S-5500 instrument. The samples were prepared by ultrasonic dispersion in deionized water for 8 min and were placed on a copper grid using a capillary. XRD patterns were tested on a TTR3 type X-ray diffractometer using a Cu K α ray radiation source. The scanning speed was 0.05°/min, tube voltage was 40 kV, and tube current was 40 mA. The 2θ of the low-angle XRD was from 0.6 to 5°, and the 2θ of the wide-angle was from 10 to 80°. TEM images were taken on a JEM-2011 instrument at a voltage of 200 kV.

The samples were prepared by ultrasonic dispersion in ethanol for 8 min and were placed on a copper grid using a capillary. The XPS patterns were measured on a PHI-5300/ESCA electronic energy spectrum at 300 W using Mg K α X-rays as the excitation source. The data were processed by the XPS-PEAK software, and surface element contents were calculated through XPS peak areas. The binding energies (BE) of the elements were calibrated relative to the carbon impurity with a C 1s at 284.8 eV.²⁴ Laser Raman spectra were measured on a Renishaw Laser Raman spectrometer. Ar⁺ (514.5 nm) and He–Cd lasers (325 nm) were used as the excitation source. The H₂-TPR were tested on a Chemisorb 2720 TPX apparatus; 0.05 g of samples (40–60 mesh) was pretreated in the N₂ flow at 300 °C for 1 h in a quartz reactor prior. The samples were cooled and reduced by a flow (50 mL/min) of a 10% H₂/90% Ar mixture using a temperature range of 30–900 °C with a heating rate of 10 K/min.

The H₂ consumptions of the reduction band were calibrated by a standard CuO (99.998%) powder. The characteristic number $K = S_0/FC_0$ (where S_0 is the amount of reducible species in the sample; F and C_0 are the flow and concentration of the hydrogen feed to the reactor) should be kept between 51 and 56 s, and the parameter $P = \beta S_0/FC_0$ (where β is the heating rate), between 8.5 and 9.3 K.^{44,45} The CO-TPD was also tested on the above instrument. Portions (0.05 g) of samples were treated at room temperature with 50 mL/min of N₂ (5% of CO) for 1 h. The temperature was programmed to increase to 450 °C at a rate of 10 °C/min after the samples adsorbed enough CO. The in situ diffuse reflectance FTIR spectroscopy (DRIFTS) patterns were tested on a Nicolet 6700 FTIR device and scanned from 4000 to 800 cm⁻¹ with 32 scans at a resolution of 4 cm⁻¹. Samples (0.05 g) were tested at 120 °C under the following conditions: 500 ppm of HCHO concentration, 150 mL/min of total flow, 20 vol % O₂, N₂ as balance gas.

2.3. Evaluation of Catalytic Activity. The catalytic oxidation of HCHO was tested in a fixed bed quartz tube reactor (Φ 10 mm) with 0.2 g catalyst (40–60 mesh). HCHO gas was generated and injected using a N₂ bubbler in a low-temperature thermostatic bath at 0 °C that passed through two containers filled with formalin (an aqueous solution of 37% HCHO). The total flow rate was 100 mL/min and included 100 ppm of HCHO and 20% (vol) of O₂ balanced by N₂. The space velocity (GHSV) was 30 000 h⁻¹. The products of the reaction were detected online by an Agilent 7890A gas chromatograph with TCD and MSD connecting to Porapak-

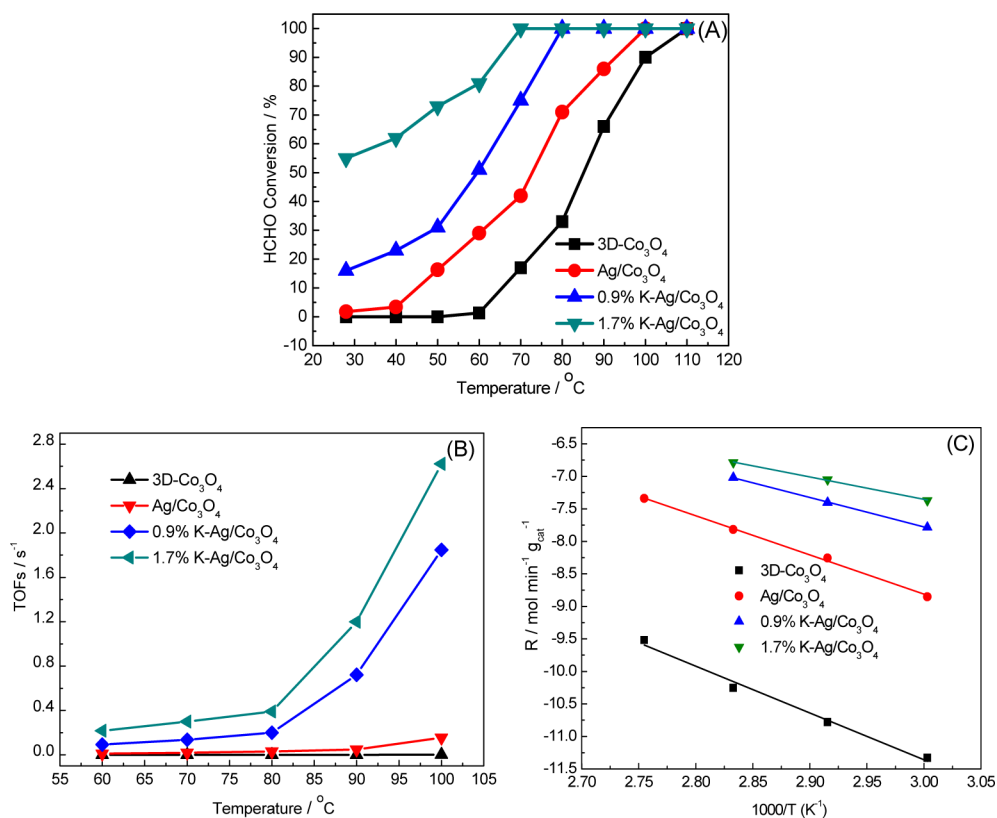


Figure 1. HCHO Conversion (A), TOFs (B), and Arrhenius plots (C) of HCHO oxidation on the samples.

Table 1. Chemical and Physical Parameter and Oxidation Activity at Room Temperature of the Different Catalysts

sample	content ^a (wt %)		dispersion ^b (%), D_{Ag}	particle size, ^c d_{co} (nm)	surface area (m ² /g)		pore volume, V_p (cm ³ /g)	pore diameter, D_p (nm)	oxidation activity ^d , conversion (%)
	Ag	K			A_{BET}	A_{BJH}			
3D-Co ₃ O ₄					87.8	103.2	0.210	4.3	0
Ag/Co ₃ O ₄	8.2		29.7	3.8	59.8	35.1	0.193	1.9	2
0.9% K-Ag/ Co ₃ O ₄	6.1	0.9	13.3	8.5	67.9	41.6	0.203	1.9	16
1.7% K-Ag/ Co ₃ O ₄	6.4	1.7	8.1	13.9	64.3	38.5	0.196	1.9	55

^aAg and K contents obtained by ICP-OES. ^bAg dispersion calculated by CO chemical adsorptions. ^cAverage Ag particle size estimated by Ag dispersion. ^dHCHO conversion at room temperature (28 °C).

Q and HP-INNOWAX columns, respectively. No carbon products other than CO₂ were detected. The HCHO conversion was calculated from a carbon balance (i.e., 1 mol of HCHO forms 1 mol of CO₂). For kinetics measurement, the HCHO conversion is kept below 15%. Kinetics data were tested under the condition of HCHO 400 ppm and GHSV 30 000 h⁻¹ for 3D-Co₃O₄, HCHO 1200 ppm and GHSV 165 000 h⁻¹ for Ag/Co₃O₄ and 0.9% K-Ag/Co₃O₄, and HCHO 2000 ppm and GHSV 165 000 h⁻¹ for 1.7% K-Ag/Co₃O₄. The total flows all contain 20% (vol) of O₂ and N₂ as the equilibrium gas. The HCHO conversion was calculated from the CO₂ content as follows:

$$\text{HCHO conversion (\%)} = \frac{[\text{CO}_2]_{\text{out}}}{[\text{HCHO}]_{\text{in}}} \times 100\%$$

$[\text{CO}_2]_{\text{out}}$ and $[\text{HCHO}]_{\text{in}}$ in the formula are the CO₂ concentration in the products and the HCHO concentration of the flow gas, respectively.

Turnover frequency (TOF) is defined as the number of HCHO molecules converted per surface Ag (2–1) or Co³⁺ (2–2) per second.

$$\text{turnover rate} = \frac{C_{\text{HCHO}} X_{\text{HCHO}} V_{\text{gas}} M_{\text{Ag}}}{m_{\text{cat}} w_{\text{Ag}} D_{\text{Ag}}} [\text{s}^{-1}] \quad (2-1)$$

$$\text{turnover rate} = \frac{C_{\text{HCHO}} X_{\text{HCHO}} V_{\text{gas}}}{n_{\text{Co}^{3+}}} [\text{s}^{-1}] \quad (2-2)$$

where m_{cat} is the mass of catalyst in the reactor bed; V_{gas} , the total molar flow rate; X_{HCHO} , the conversion of HCHO based on CO₂ formation; C_{HCHO} , the concentration of HCHO in gas mixture; M_{Ag} , the atomic weight of Ag; w_{Ag} , the mass fraction of silver tested by ICP-OES; D_{Ag} , the dispersion of silver estimated by CO chemical adsorption; and $n_{\text{Co}^{3+}}$, the mole number of Co³⁺ ions per gram of Co₃O₄ catalyst calculated by H₂-TPR.

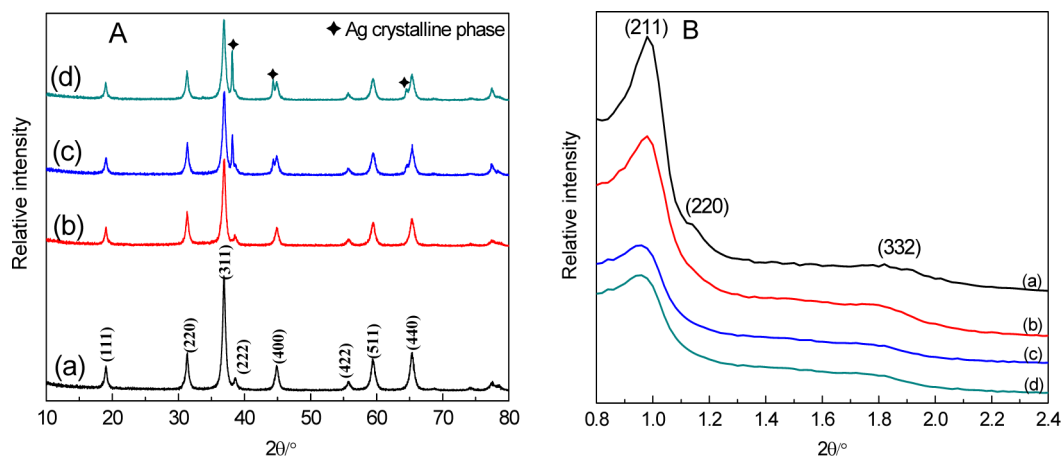


Figure 2. (A) Wide-angle and (B) low-angle XRD patterns of (a) 3D-Co₃O₄, (b) Ag/Co₃O₄, (c) 0.9% K-Ag/Co₃O₄, and (d) 1.7% K-Ag/Co₃O₄.

3. RESULTS AND DISCUSSION

3.1. Performance Test of HCHO Catalytic Oxidation.

Figure 1 shows the catalytic performance of HCHO on various catalysts. From Figure 1A, with the increase in the temperatures, the complete conversion of 3D-Co₃O₄ catalyst is displayed at 110 °C. Ag/Co₃O₄ catalyst has better low-temperature conversion than 3D-Co₃O₄ catalyst because the addition of Ag can provide sufficient active sites for the HCHO oxidation reaction. Complete conversion of Ag/Co₃O₄ catalyst is exhibited at 100 °C. The existence of K⁺ ions obviously promotes the catalytic activity of HCHO oxidation. Complete conversion of 0.9% K-Ag/Co₃O₄ is obtained at 80 °C. With the increase in the K⁺ ion content, 1.7% K-Ag/Co₃O₄ catalyst shows the best catalytic performance. Its complete conversion is displayed at 70 °C. HCHO conversions of the samples at room temperature are shown in Table 1. The 1.7% K-Ag/Co₃O₄ has a better catalytic activity for HCHO oxidation (i.e., 55% of conversion at room temperature). Figure 1B displays the TOFs of Ag/Co₃O₄, 0.9% K-Ag/Co₃O₄ and 1.7% K-Ag/Co₃O₄, respectively, are 0.011, 0.092, and 0.22 s⁻¹ at 60 °C and are 0.15, 1.85, and 2.62 s⁻¹ at 100 °C. 3D-Co₃O₄ has a TOF of only 0.0015 s⁻¹ at 100 °C due to only Co³⁺ ions as the active phase, which is calculated by the H₂ consumption of Co³⁺ → Co²⁺. The TOF of 1.7% K-Ag/Co₃O₄ is the largest of all the samples because of the increase in the K content. For comparison, the previously reported Ag-HMO nanorods for HCHO oxidation had a TOF of 0.006 s⁻¹ at 60 °C, and the Ag/CeO₂ nanosphere had a TOF of 0.005 s⁻¹ at 110 °C.^{22,24} The values are much lower than the 3D mesoporous Ag/Co₃O₄ and K-Ag/Co₃O₄ catalyst. Figure 1C shows the Arrhenius plots for the rates of HCHO oxidation over the samples. The apparent activation energy of the reaction is 59.7 kJ/mol on the 3D-Co₃O₄, 50.1 kJ/mol on the Ag/Co₃O₄, 37.5 kJ/mol on the 0.9% K-Ag/Co₃O₄, and 28.5 kJ/mol on the 1.7% K-Ag/Co₃O₄. The 1.7% K-Ag/Co₃O₄ has the lowest apparent activation energy, which indicates that HCHO molecules are easily adsorbed and activated on the sample. Therefore, the addition of K⁺ ions obviously promotes the catalytic performance for HCHO oxidation.

3.2. Structure Analysis. From the wide-angle XRD patterns in Figure 2A, one can see that the catalysts have diffraction peaks at 19°, 31.3°, 36.9°, 38.2°, 44.5°, 55.6°, 59.4° and 65.3° (2θ), corresponding to the (111), (220), (311), (222), (400), (422), (511), and (440) planes.^{30,40} It indicates that the samples possess the crystalline cobaltic oxide with

spinel type structure. For the K-Ag/Co₃O₄ sample, the (111), (200), and (220) facets of the Ag crystalline phases (PDF no. 65-2871), corresponding to 38.1°, 44.3°, and 64.4° (2θ), were observed. From Table 1, the Ag content of Ag/Co₃O₄ is 8.2 wt %, larger than that of K-Ag/Co₃O₄ (~6 wt %). The Ag/Co₃O₄ sample with larger Ag content does not possess the Ag phase, whereas the K-Ag/Co₃O₄ sample with a lower Ag content has the Ag phase, and the half-width of the Ag diffraction peak for K-Ag/Co₃O₄ narrows with the increase in the K⁺ ions. The results indicate that the addition of K⁺ ions increases the crystallite size of the Ag and decreases the Ag dispersion (Table 1). Figure 2B shows that the 3D-Co₃O₄ catalyst has the 211, 220, and 332 diffraction peaks that correspond to 1°, 1.14°, and 1.85° (2θ).³⁰ The 211 peak intensity decrease, and the 220 peak disappears with the addition of Ag and K, which is due to the porous regularity to be diminished. The low-angle diffraction peaks indicate that all samples are mesoporous materials with a 3D porous structure characteristic.³⁵

The N₂ physical adsorption and pore size distribution patterns of the catalysts are displayed in Figure 3. All samples have type IV isotherms,⁴⁶ which indicates that the 3D mesoporous structure is not affected by Ag or K. The decrease in the hysteresis rings for Ag/Co₃O₄ and K-Ag/Co₃O₄ may be related to the decrease in the specific surface areas (Table 1). The pore size distributions of Ag/Co₃O₄ and K-Ag/Co₃O₄

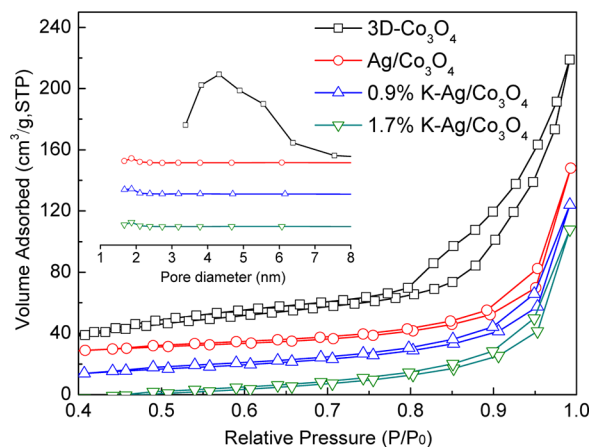


Figure 3. N₂ adsorption–desorption isotherm and pore size distributions of the catalysts.

shift to a small pore diameter field (inset, Figure 3). The maximum distribution of pore diameters for all of them is 1.9 nm. The physical parameters of the catalysts are shown in Table 1. The surface areas, pore volumes, and pore sizes of oxide-supported Ag catalysts decrease with the addition of Ag. The surface areas, pore volumes, and pore sizes are larger for the K–Ag/Co₃O₄ than for the Ag/Co₃O₄ because of the lower supported Ag content of the K–Ag/Co₃O₄.

Figure 4 clearly exhibits 3D ordered mesoporous structures of all samples. The addition of Ag does not affect the

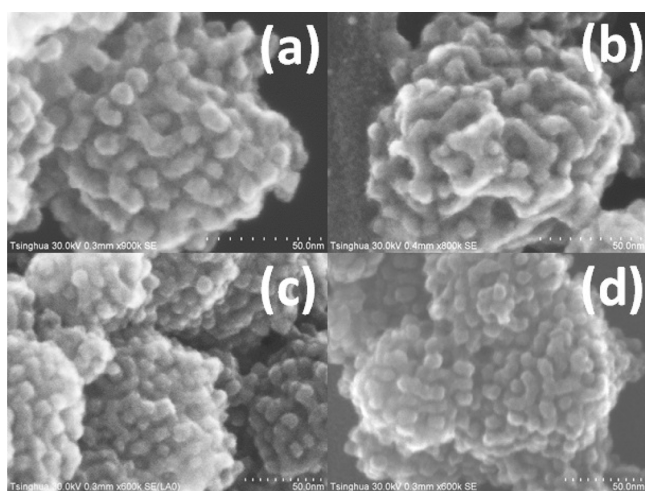


Figure 4. SEM images of (a) 3D-Co₃O₄, (b) Ag/Co₃O₄, (c) 0.9% K–Ag/Co₃O₄, and (d) 1.7% K–Ag/Co₃O₄.

mesoporous structure of Ag/Co₃O₄ and K–Ag/Co₃O₄. The samples have uniform polycrystalline particles, and their particle sizes are ~50 nm. The particles are like the balls composed of polycrystalline pore walls and ordered pore channels. Each pore hole connects to two unlimited pore channels with different directions. It results from the KIT-6 template with a 3D symmetrical structure (ia3d).^{33,35}

TEM images of 3D-Co₃O₄, Ag/Co₃O₄, and 1.7% K–Ag/Co₃O₄ are displayed in Figure 5. All catalysts possess mesoporous characteristics and polycrystalline walls. 3D-Co₃O₄ possesses a better 3D mesoporous structure (Figure 5a) and surface lattice spacings of 0.286 and 0.467 nm for the (220) and (111) crystal planes, respectively (Figure 5b). The addition of Ag causes black spots (Figure 5c,e), which are Ag nanoparticles to be uniformly distributed on the surface of the walls. Figure 5d shows that the Ag/Co₃O₄ sample possesses (220) and (111) faces of 3D-Co₃O₄ and Ag(111) faces with a lattice spacing of 0.236 nm, respectively. Figure 5f shows that 1.7% K–Ag/Co₃O₄ exposes more Ag(111) crystal faces and no lattice fringes of 3D-Co₃O₄ present on the surface of walls. Moreover, Figure 5c,e shows that the particle size of the Ag nanoparticles is larger for 1.7% K–Ag/Co₃O₄ (about 3–22 nm) than for Ag/Co₃O₄ (about 1–10 nm). The results indicate that the addition of K⁺ ions increases the particle size of the Ag nanoparticles and promotes the exposure of Ag(111) planes. For TEM, only a limited number of Ag nanoparticles can be examined. From Table 1, the average particle sizes of Ag/Co₃O₄, 0.9% K–Ag/Co₃O₄, and 1.7% K–Ag/Co₃O₄, calculated by CO chemisorptions, gradually increase with the increase in the K content, which is in agreement with the XRD results.

3.3. Chemical Characterization. XPS patterns of the samples are displayed in Figure 6. The spectrum of Co 2p

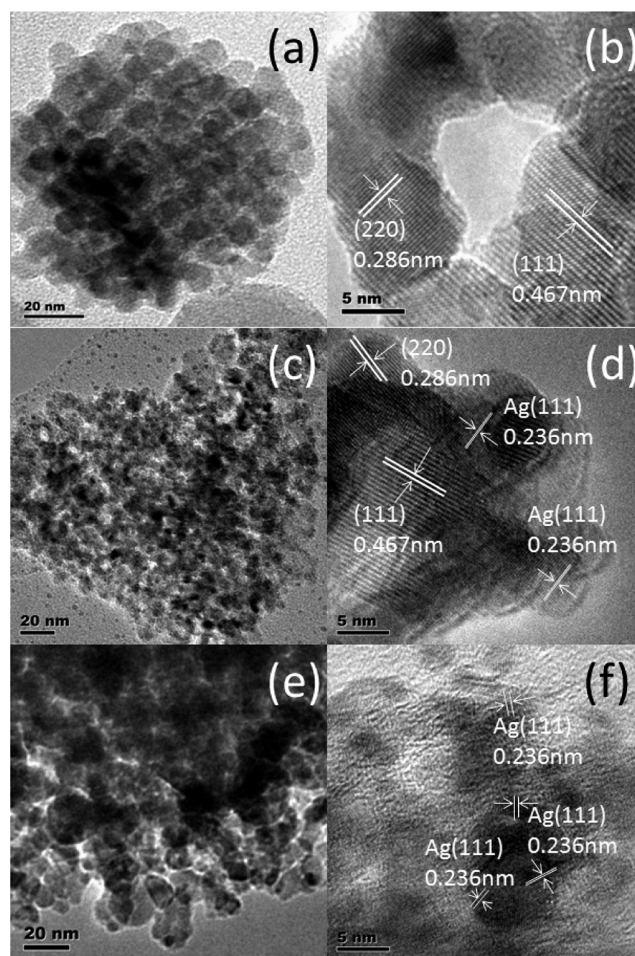


Figure 5. TEM images of (a, b) 3D-Co₃O₄, (c, d) Ag/Co₃O₄, and (e, f) 1.7% K–Ag/Co₃O₄.

showed spin–orbit splitting into 2p_{1/2} and 2p_{3/2} components from Figure 6A. Both components contain the same qualitative information. Therefore, the higher intensity Co 2p_{3/2} bands were chosen to fit the curve. The Co 2p_{3/2} has two components at BE = 779.5 and 780.7 eV, which indicate Co³⁺ and Co²⁺ cation species, respectively.^{47,48} Table 2 shows that the Co³⁺/Co²⁺ ratios (2.7 and 2.9) of K–Ag/Co₃O₄ are more than that (2.3) of Ag/Co₃O₄ and that (2.0) of 3D-Co₃O₄, which indicates that the addition of Ag and K increases Co³⁺ ions and decreases Co²⁺ ions. For the 3D-Co₃O₄ sample, the molar ratio of Co (35.1) and O (64.9) is ~1/2, but not 3/4. This is due to the larger surface area and special pore structure of 3D-Co₃O₄, which causes the increase in the surface oxygen species.³⁰ In addition, from Table 2, the Ag/Co ratios of the samples decrease with the increase in the K content due to the increase in the Ag particle sizes. Figure 6B shows that O 1s has signals displayed in BE at 529.8 and 531.0 eV. The former is surface lattice oxygen (O_{latt}) species, whereas the latter is surface adsorption oxygen (O_{ads}).^{11,30} From Table 2, the O_{ads}/O_{latt} ratios of Ag/Co₃O₄ (0.6) and 0.9% K–Ag/Co₃O₄ (1.1) are lower than that of 3D-Co₃O₄ (1.3); the O^{2–}/Co ratio of Ag/Co₃O₄ (1.42) and 0.9% K–Ag/Co₃O₄ (0.98) are larger than that of 3D-Co₃O₄ (0.81). The results indicate that Ag/Co₃O₄ and 0.9% K–Ag/Co₃O₄ have more abundant O^{2–} species because of the presence of Ag in the top layer. With the increase in the K⁺ ion content, the O_{ads}/O_{latt} ratio increases, and the O^{2–}/Co ratio decreases for 1.7% K–Ag/Co₃O₄. It is

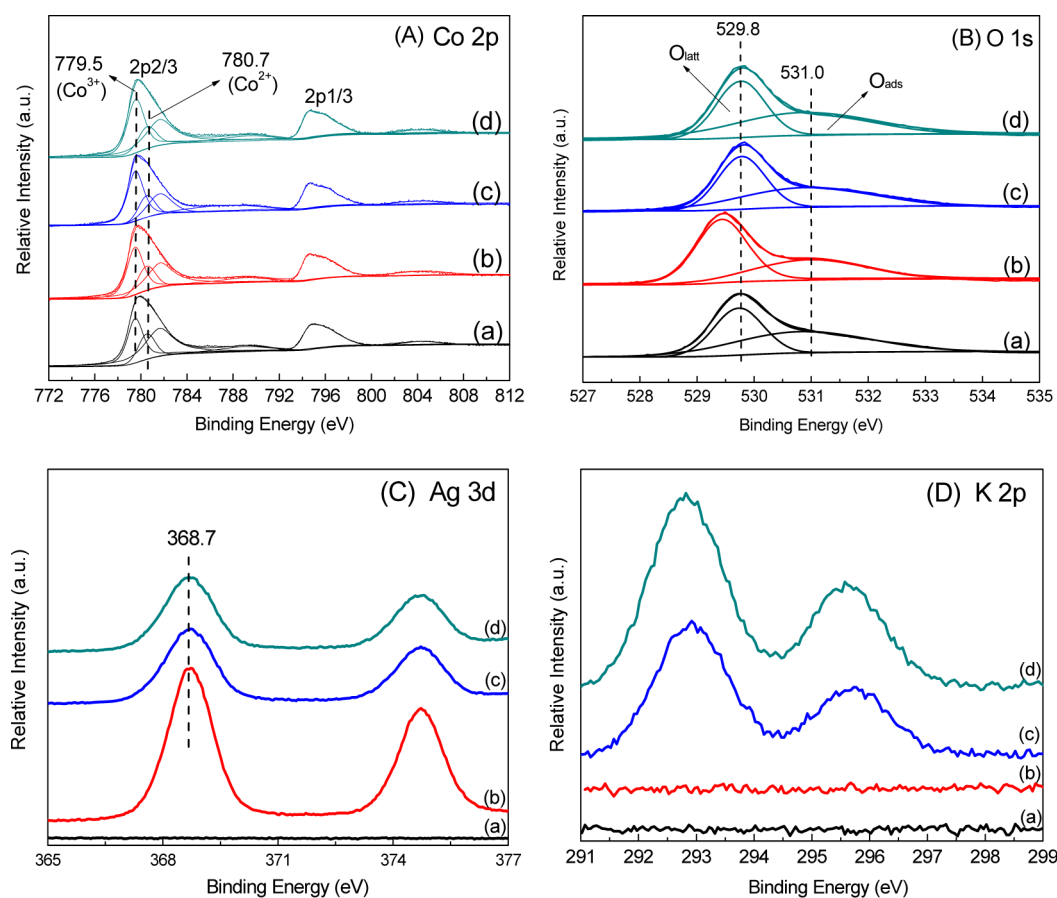


Figure 6. XPS patterns of (a) 3D- Co_3O_4 , (b) $\text{Ag}/\text{Co}_3\text{O}_4$, (c) 0.9% $\text{K-Ag}/\text{Co}_3\text{O}_4$, and (d) 1.7% $\text{K-Ag}/\text{Co}_3\text{O}_4$.

Table 2. Surface Chemical Compositions and Element Molar Ratios of Different Catalysts

samples	surface element contents (at. %)				surface element molar ratios			
	K	Ag	Co	O	O^{2-}/Co	Ag/Co	$\text{Co}^{3+}/\text{Co}^{2+}$	$\text{O}_{\text{ads}}/\text{O}_{\text{latt}}$
3D- Co_3O_4			35.1	64.9	0.81		2.0	1.3
$\text{Ag}/\text{Co}_3\text{O}_4$		7.7	27.8	64.5	1.42	0.28	2.3	0.6
0.9% $\text{K-Ag}/\text{Co}_3\text{O}_4$	6.4	4.0	29.4	60.2	0.98	0.14	2.7	1.1
1.7% $\text{K-Ag}/\text{Co}_3\text{O}_4$	9.3	3.6	29.2	57.9	0.83	0.12	2.9	1.4

attributed to the existence of surface hydroxyl (OH^-) groups as O_{ads} species. In addition, the BE of O_{latt} for the $\text{Ag}/\text{Co}_3\text{O}_4$ sample is shifted to 529.4 eV, likely because of a greater quantity of surface lattice oxygens. From Figure 6C, Ag 3d has a signal at BE = 368.7 eV, which indicates that Ag^0 exists in the $\text{Ag}/\text{Co}_3\text{O}_4$ and $\text{K-Ag}/\text{Co}_3\text{O}_4$ samples.^{22,49} It is further confirmed by TEM results. Figure 6D shows that K 2p has two components at BE = 292.8 and 295.6 eV, which confirms the existence of K^+ ions. From XPS results, it is concluded that $\text{K-Ag}/\text{Co}_3\text{O}_4$ possesses the Ag metallic state, abundant O^{2-} species, and a certain quantity of O_{ads} species provided by K^+ ions.

The Raman spectra of the samples are shown in Figure 7. The 3D- Co_3O_4 catalyst has five peaks at 195, 478, 518, 615, and 684 cm^{-1} , which correspond to the $F_{2g}^{(1)}$, E_g , $F_{2g}^{(2)}$, $F_{2g}^{(3)}$ and A_{1g} symmetries of Co_3O_4 , respectively.³⁰ With the addition of Ag, the Raman peak at 684 cm^{-1} shifts to lower frequencies (675 cm^{-1}), and the peak intensities decrease. Compared with a Raman peak at 684 cm^{-1} for 3D- Co_3O_4 , the peak at 666 cm^{-1} for 1.7% $\text{K-Ag}/\text{Co}_3\text{O}_4$ has a red shift (18 cm^{-1}). The red shift indicates that the $\text{K-Ag}/\text{Co}_3\text{O}_4$ catalyst causes the lattice

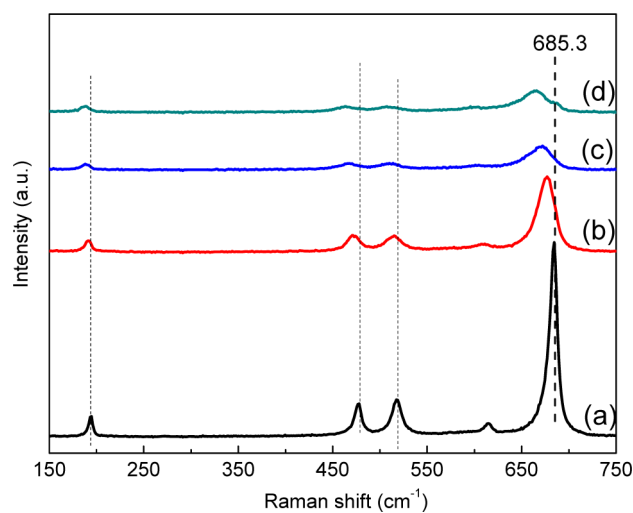


Figure 7. Raman spectra of (a) 3D- Co_3O_4 , (b) $\text{Ag}/\text{Co}_3\text{O}_4$, (c) 0.9% $\text{K-Ag}/\text{Co}_3\text{O}_4$, and (d) 1.7% $\text{K-Ag}/\text{Co}_3\text{O}_4$.

distortion or residual stress of the spinel structure.^{51,52} K–Ag/Co₃O₄ has the maximum structural defects because of not only the loading of Ag nanoparticles but also the addition of K⁺ ions. The existence of lattice defects is beneficial for the formation of oxygen vacancies, which can activate, adsorb oxygen gas, and provide the lattice sites of oxygen migration.

H₂-TPR patterns of the catalysts are shown in Figure 8. From the chart, 3D-Co₃O₄ has peak 1 at 300 °C, which belongs to the

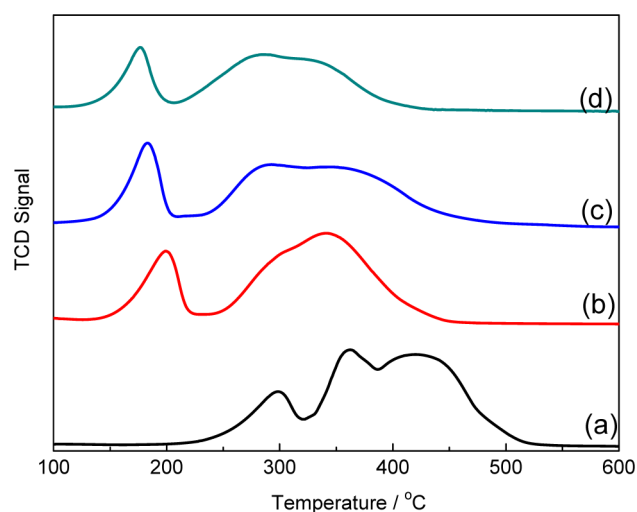


Figure 8. H₂-TPR patterns of (a) 3D-Co₃O₄, (b) Ag/Co₃O₄, (c) 0.9% K–Ag/Co₃O₄, and (d) 1.7% K–Ag/Co₃O₄.

reduction of Co³⁺ to Co²⁺, and peak 2 at 362 and 419 °C, which belong to the reduction of Co²⁺ to Co⁰.³⁰ Peaks 1 and 2 correspond to H₂ consumptions of 2.6 and 11.1 mmol/g, respectively, indicating that the Co³⁺/Co²⁺ proportion in the sample is 0.23 (Table 3). Ag/Co₃O₄ and K–Ag/Co₃O₄ catalysts have three peaks at ~200, 300, and 342 °C, which are assigned to H₂ spillover, Co³⁺ → Co²⁺, and Co²⁺ → Co⁰, respectively. After addition of Ag, reduction peaks at ~300 and 340 °C show a trend to form one reduction peak attributed to the activation of surface O²⁻ species. The addition of K⁺ ions enhances the reducibility and two reduction peaks at ~180 and 290 °C for the K–Ag/Co₃O₄ shift to lower temperatures, indicating the occurrence of a stronger metal–support interaction that results from H₂ spillover.²⁴ The H₂ spillover phenomenon exhibits an ability to adsorb, activate, and migrate hydrogen. Activated hydrogen on the Ag surface can easily migrate to the surface of the Co₃O₄ support and participate in the reduction reaction. From Table 3, peak 1 at 176 °C for 1.7% K–Ag/Co₃O₄ corresponds to a lower (2.2 mmol/g) H₂ consumption, indicating that the 1.7% K–Ag/Co₃O₄ sample possesses fewer effects of the H₂ spillover, probably because the activation of the oxygen species connecting Co³⁺ ions provides some electrons for the Ag particles. In addition, the Co³⁺/Co²⁺

proportions in the K–Ag/Co₃O₄, calculated by the H₂ consumption ratios of peaks 2 and 3, increase with the increase in the K content. This indicates that K–Ag/Co₃O₄ has greater quantities of Co³⁺ cations, which is consistent with the XPS result. Therefore, for the K–Ag/Co₃O₄ sample, the existence of Ag enhances surface O²⁻ species, whereas the addition of K⁺ ions increases Co³⁺ cations and low-temperature reducibility, resulting from the interaction between the Ag and the Co₃O₄ support. Sufficient Co³⁺ cations imply that oxygen species in the K–Ag/Co₃O₄ are easier to activate and migrate and can improve the catalytic performance of the HCHO oxidation.

Figure 9 shows that CO-TPD patterns of the samples, which was tested at <450 °C (calcination temperature). From the

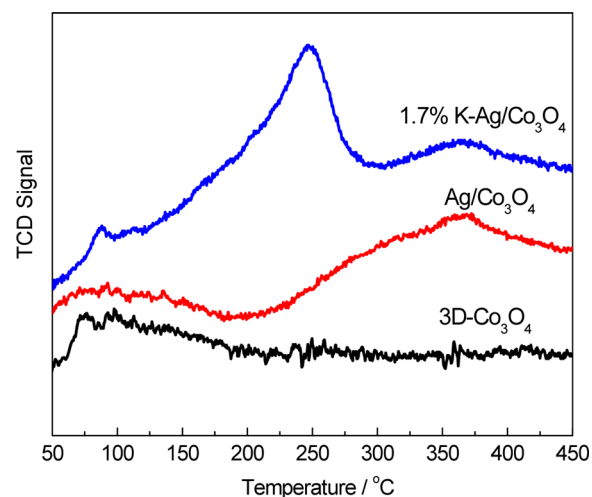


Figure 9. CO-TPD patterns of the catalysts.

chart, all samples have desorption peaks between 50 and 200 °C that belong to the CO desorption of 3D-Co₃O₄. Ag/Co₃O₄ and K–Ag/Co₃O₄ samples have a broad desorption peak at 376 °C that belongs to the CO desorption of Ag nanoparticles. Peak intensity at 376 °C for K–Ag/Co₃O₄ decreases, indicating that the K addition reduces Ag dispersion (Table 1). The K–Ag/Co₃O₄ has a larger desorption peak between 200 and 300 °C, indicating that the addition of K⁺ ions provides more abundant surface OH⁻ groups. The peak intensity is larger because a number of OH⁻ groups can react with CO to produce CO₂ and H₂. Surface OH⁻ species could be chemisorbed on the surface of 3D-Co₃O₄ as a result of the existence of lone electron pairs. These electrons would transfer from the O of the OH groups to Co and O of Co₃O₄. This case is similar to Na-promoted catalysts.^{6,42}

Figure 10 shows the in situ DRIFTS spectra for surface species on the catalysts. From the chart, the bands appearing at 1360, 1590, 2840, and 2950 cm⁻¹ are assigned to the symmetric stretch (ν_s) of COO, the asymmetric stretch (ν_{as}) of COO, the asymmetric stretch (ν_{as}) of CH, and the symmetric stretch (ν_s)

Table 3. Reduction Temperatures and H₂ Consumptions of the Catalysts

samples	reduction temperatures (°C)			H ₂ consumptions (mmol/g)			Co ³⁺ /Co ²⁺
	peak 1	peak 2	peak 3	peak 1	peak 2	peak 3	
3d-Co ₃ O ₄	300	362, 419		2.6	11.1		0.23
Ag/Co ₃ O ₄	200	300	342	2.8	2.2	7.1	0.31
0.9% K–Ag/Co ₃ O ₄	183	292	346	2.8	4.0	5.2	0.77
1.7% K–Ag/Co ₃ O ₄	176	284	322	2.2	4.2	2.5	1.68

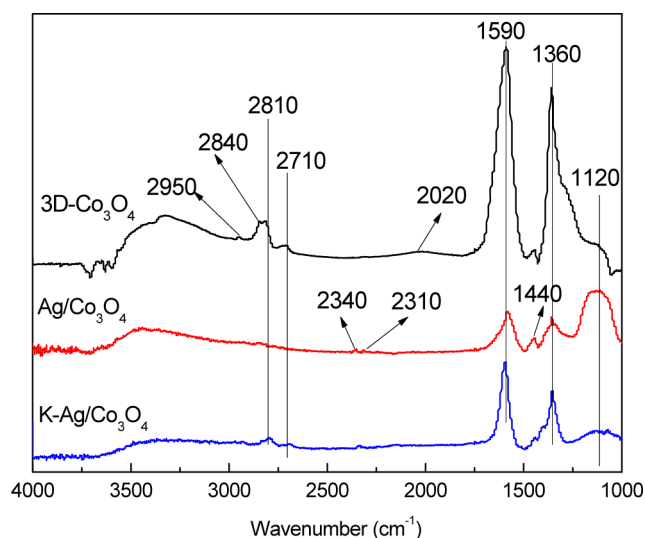


Figure 10. In situ DRIFTS spectra of the catalysts.

of the CH of formate, respectively. The bands observed at 2340 and 2310 cm^{-1} are ascribed to the CO_2 stretch in the gas phase.^{19,40} The peaks at 1440, 2710, and 2810 cm^{-1} probably belong to the CH bending vibration, the asymmetric CH stretch (ν_{as}) and the symmetric CH stretch (ν_{s}) of dioxyethylene. HCHO easily forms dioxyethylene in the presence of oxygen. The bands appearing at 1120 cm^{-1} should be due to the ν CO stretch of dioxyethylene.²³ The peaks at 2023 cm^{-1} are due to the adsorption of carbon monoxide.⁶ Broad peaks between 3000 and 3500 cm^{-1} can be attributed to the isolated and combined OH^- species.

According to the DRIFTS results, the formate adsorbed species and OH^- species on the surface of 3D- Co_3O_4 are more abundant than on the surface of $\text{Ag}/\text{Co}_3\text{O}_4$ and $\text{K-Ag}/\text{Co}_3\text{O}_4$, and the surface of 3D- Co_3O_4 contains CO adsorbed species. It indicates that a great number of HCHO molecules are adsorbed on the surface of 3D- Co_3O_4 and form formate species. Then the formate species break up into CO and OH^- species. The addition of Ag increases the ν CO stretch of dioxyethylene and CO_2 adsorbed species (2310 and 2340 cm^{-1}); reduces formate species, which can demonstrate that HCHO molecules are more easily adsorbed on the catalysts because of the existence of Ag nanoparticles and are converted into much more dioxyethylene species on the surface of $\text{Ag}/\text{Co}_3\text{O}_4$. Fewer dioxyethylene species further form formate species, which are decomposed into CO and OH^- species. Then the CO species are oxidized by active oxygen species (O^*) to form CO_2 . Compared with the $\text{Ag}/\text{Co}_3\text{O}_4$, much less OH^- and dioxyethylene species exist on the surface of the K-

$\text{Ag}/\text{Co}_3\text{O}_4$ catalyst in the reaction process. It can infer that most dioxyethylene species are converted to formate species, which can directly react with surface OH^- species to produce CO_2 and H_2O . Consumed OH^- species could be supplemented by O^{2-} species, which are generated through the interaction of Ag and Co.

3D- Co_3O_4 catalyst as a support has a special pore structure and larger surface area, which are conducive to the diffusion of reactants and products and the exposure of the active phase.³⁰ Usually, sufficient Ag active sites and O^{2-} species exist in the oxide-supported Ag catalysts, which can enhance the catalytic performance at low temperature.^{22,23,47} The $\text{Ag}/\text{Co}_3\text{O}_4$ and $\text{K-Ag}/\text{Co}_3\text{O}_4$ samples possess more abundant O^{2-} species from XPS and H_2 -TPR results, which are favorable for the adsorption and activation of HCHO molecules. From XRD and TEM results, the $\text{K-Ag}/\text{Co}_3\text{O}_4$ with less Ag content obviously has larger Ag particles and exposes more $\text{Ag}(111)$ crystal facets because of the K^+ addition, both of which are related to the interaction of Ag with Co. H_2 -TPR results confirm that a stronger metal-support interaction improves the low-temperature reducibility of $\text{K-Ag}/\text{Co}_3\text{O}_4$, implying that oxygen species of the $\text{K-Ag}/\text{Co}_3\text{O}_4$ are more easily desorbed and react with hydrogen because of K^+ ions. Raman results confirm that the $\text{K-Ag}/\text{Co}_3\text{O}_4$ has the maximum structural defects, which are beneficial to formation of oxygen vacancies. In the $\text{K-Ag}/\text{Co}_3\text{O}_4$ catalyst, the formation of oxygen vacancies is related to a large quantity of Co^{3+} cations. Xie et al.⁵³ reported that CO molecules can be easily oxidized by the more active Co^{3+} cations on the (110) faces of a Co_3O_4 nanorod, which is the active species of the oxidation reaction. More Co^{3+} cations species can increase oxygen vacancy densities, which result from anion structural defects. The oxygen vacancies directly participate in the adsorption, activation, and migration of oxygen (see Figure 11). CO-TPD results demonstrate the existence of surface OH^- and the adsorption ability of $\text{K-Ag}/\text{Co}_3\text{O}_4$. Thus, the addition of K^+ ions into $\text{Ag}/\text{Co}_3\text{O}_4$ promotes interaction of Ag with Co, strengthens lattice defects, and leads to the exposure of $\text{Ag}(111)$ faces and an increase in Co^{3+} cations.

In actual fact, the $\text{Ag}(111)$ crystal facets, Co^{3+} ions, and surface lattice oxygen of $\text{K-Ag}/\text{Co}_3\text{O}_4$ are all involved in the process of the oxidation reaction. The $\text{Ag}(111)$ planes are active faces of HCHO oxidation and could activate the O^{2-} species of 3D- Co_3O_4 . The O^{2-} species could also improve the reaction ability of the $\text{Ag}(111)$ surface; enhance the breakage of H_2 , O_2 , and NO bonds; and strengthen the bonding ability of H, O, N, and C atoms to the $\text{Ag}(111)$ surface.⁵⁴ In the process of the reaction, the active O^{2-} species around Ag are directly depleted and replenished by Co_3O_4 support as a reservoir

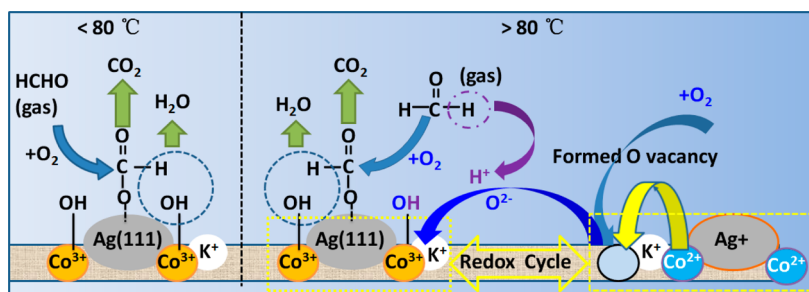


Figure 11. Reaction pathway of the $\text{K-Ag}/\text{Co}_3\text{O}_4$ catalyst.

providing oxygen.⁵⁵ The activation and migration of oxygen species on the oxygen vacancies are dependent on the redox cycles of $\text{Co}^{3+}/\text{Co}^{2+}$ and Ag^+/Ag^0 after the O^{2-} species are consumed (see Figure 11, the yellow line box).^{53,56} The redox cycle is possibly the same as the redox cycles of $\text{Mn}^{4+}/\text{Mn}^{3+}$ and $\text{Ce}^{4+}/\text{Ce}^{3+}$.³ The increase in Co^{3+} ions is much more favorable for the formation of oxygen vacancies,⁵³ which can enhance the redox cycles of $\text{Co}^{3+}/\text{Co}^{2+}$ and Ag^+/Ag^0 .

In addition, owing to the addition of K^+ ions, the K–Ag/ Co_3O_4 catalyst exhibits surface adsorbed oxygen species, which are identified as surface OH^- species from the CO-TPD results. Surface OH^- species play a critical role on the reaction path of HCHO oxidation. The CO-TPD results demonstrate that the surface OH^- species can easily adsorb CO species at low temperatures. A surface OH^- can immediately react with formate species on the surface of K–Ag/ Co_3O_4 to form a molecule of CO_2 and H_2O , which is similar to the reaction path of the Na–Pt/ TiO_2 catalyst.⁶ The difference is that the O^{2-} species at the perimeter of Ag in the K–Ag/ Co_3O_4 catalyst participate in the oxidation reaction of HCHO because of the stronger interaction of Ag with Co and anion lattice defects. Compared with Ag/ Co_3O_4 , the TOFs of K–Ag/ Co_3O_4 , especially 1.7% K–Ag/ Co_3O_4 , are much higher. We believe that at low temperature ($<80\text{ }^\circ\text{C}$), the HCHO catalytic activity on the K–Ag/ Co_3O_4 catalyst depends to a large extent on the surface OH^- species at the perimeter of Ag(111) facets; at relatively high temperature ($>80\text{ }^\circ\text{C}$), the surface OH^- species are consumed and replaced quickly, and their supplement relies on the migration of O^{2-} species from the 3D- Co_3O_4 support. Figure 11 clearly exhibits the reaction process. Thus, the pathway of reaction for HCHO oxidation on the K–Ag/ Co_3O_4 follows the $\text{HCHO} \rightarrow \text{CHOO}^- + \text{OH}^- \rightarrow \text{CO}_2 + \text{H}_2\text{O}$ route. For Ag/ Co_3O_4 , the reaction path follows the $\text{HCHO} \rightarrow \text{CHOO}^- \rightarrow \text{CO} + \text{O}^* \rightarrow \text{CO}_2$ route. The O^{2-} species play an important role in the oxidation reaction, and these active O^* species often cause the complex migration through oxygen vacancies to occur.^{57–59} On the basis of the TOFs of Ag/ Co_3O_4 , the catalytic activity is dependent on the O^{2-} species around Ag nanoparticles at low temperature ($<90\text{ }^\circ\text{C}$) and relies on the O^{2-} species at the perimeter of the Ag that migrate from the 3D- Co_3O_4 support at relatively high temperature ($>90\text{ }^\circ\text{C}$).

4. CONCLUSION

In summary, 3D mesoporous Ag/ Co_3O_4 and K–Ag/ Co_3O_4 catalysts were prepared on the basis of 3D- Co_3O_4 . Ag nanoparticles are uniformly distributed on the polycrystalline pore walls. The addition of Ag nanoparticles and K^+ ions does not affect the mesoporous structure and only decreases the surface areas, pore diameters, and pore volumes. Compared with Ag/ Co_3O_4 , the TOF of K–Ag/ Co_3O_4 is much higher, which is attributed to more abundant surface OH^- species provided by K^+ ions, Ag(111) active faces, Co^{3+} ions, and O^{2-} species that result from interaction of the Ag with Co and anion lattice defects. Ag(111) faces are active planes; surface OH^- and O^{2-} are active species. At low temperature ($<80\text{ }^\circ\text{C}$), the HCHO catalytic activity on the K–Ag/ Co_3O_4 catalyst depends to a large extent on the surface OH^- species around the Ag(111) facets; at relatively high temperature ($>80\text{ }^\circ\text{C}$), the surface OH^- species are consumed and replaced quickly, and their supplement relies on the migration of O^{2-} species from the 3D- Co_3O_4 support. This conclusion can help one to understand the reason for the K-promoted catalytic activity.

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Notes

The authors declare no competing financial interest.

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